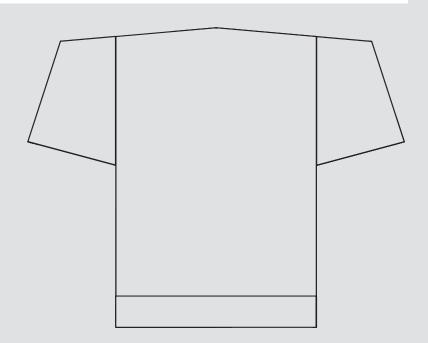
## **OPERATION AND INSTALLATION**

Air source heat pump

- » WPL 47
- » WPL 57



STIEBEL ELTRON

## TABLE OF CONTENTS

SPECIA	L INFORMATION	
<b>OPERA</b>	TION	
1.	General information	4
1.1	Other applicable documents	4
1.2	Safety instructions	4
1.3	Other symbols in this documentation	4
1.4	Units of measurement	
1.5	Standardised output data	4
2.	Safety	5
2.1	Intended use	
2.2	Safety instructions	
3.	Appliance description	
3.1	Properties	
3.2	Function	
4.	Operation	
5.	Maintenance and care	
6.	Troubleshooting	
INSTAI	LATION	
		-
<b>7.</b> 7.1	Safety	
,	General safety instructions	— ′
7.2	Instructions, standards and regulations	
8.	Appliance description	7
8.1	Standard delivery	
8.2	Required accessories	
8.3	Additional accessories	
9.	Preparation	7
9.1	Sound emissions	7
9.2	Minimum clearances	7
9.3	Preparation of the installation site	8
9.4	WPM heat pump manager	
9.5	Buffer cylinder	9
9.6	Preparing the electrical installation	9
10.	Installation	10
10.1	Transport	10
10.2	Siting	10
10.3	Heating water connection	10
10.4	Oxygen diffusion	10
10.5	Filling the heating system	11
10.6	Minimum flow rate	11
10.7	Condensate drain	11
10.8	External second heat generator	
10.9	High limit safety cut-out for area heating system	11
11.	Electrical connection	12
11.1	General	
11.2	Terminal box	12
11.3	Electrical connections	13
12.	Fitting casing parts	
13.	Commissioning	15
13.1	Checks before commissioning	15
14.	Settings	
14.1	Heating curve adjustment	— 15
14.2	Reduced night mode (Silent mode)	16
14.3	Other settings	

15.	Appliance handover	16
16.	Shutting down the system	17
16.1	Standby mode	17
16.2	Power interruption	17
17.	Troubleshooting	17
17.1	Checking the IWS DIP switch settings	17
17.2	LEDs	18
17.3	Reset button	18
17.4	Fan noise	18
18.	Maintenance	18
19.	Specification	19
19.1	Dimensions and connections	19
19.2	Wiring diagram WPL 47	20
19.3	Wiring diagram WPL 57	22
19.4	Output diagrams WPL 47	
19.5	Output diagrams WPL 57	
19.6	Data table	28

## **GUARANTEE**

## **ENVIRONMENT AND RECYCLING**

## SPECIAL INFORMATION

- The appliance may be used by children over 8 years of age and persons with reduced physical, sensory or mental capabilities or a lack of experience and expertise, provided that they are supervised or they have been instructed on how to use the appliance safely and have understood the potential risks. Children must never play with the appliance. Cleaning and user maintenance must not be carried out by children without supervision.
- The connection to the power supply must be in the form of a permanent connection. Ensure the appliance can be separated from the power supply by an isolator that disconnects all poles with at least 3 mm contact separation.
- Maintain the minimum clearances to ensure trouble-free operation of the appliance and facilitate maintenance work.
- In dual mode operation, return water from the second heat generator may flow through the heat pump. Please note that the return water temperature may be a maximum of 60 °C.
- Maintenance work, such as checking the electrical safety, must only be carried out by a qualified contractor.
- We recommend a regular inspection (to establish the current condition of the system), and maintenance by a qualified contractor if required (to return the system to its intended condition).
- Keep the air discharge and inlet apertures free from snow and leaves.
- Check regularly whether water collects beneath the appliance.
- Ensure that the refrigerant circuit is tested once a year for leaks, in accordance with EC DIRECTIVE 517/2014. The tightness test must be documented in the log.
- Never interrupt the power supply, even outside the heating season. The system's active frost protection is not guaranteed if the power supply is interrupted.

- There is no need to shut the system down in summer. The heat pump manager has an automatic summer / winter changeover.
- If the heat pump is completely switched OFF and there is a risk of frost, drain the system on the water side.

## General information

## **OPERATION**

## 1. General information

The chapters "Special information" and "Operation" are intended for appliance users and qualified contractors.

The chapter "Installation" is intended for qualified contractors.

Note Read

Read these instructions carefully before using the appliance and retain them for future reference.

Pass on these instructions to a new user if required.

### 1.1 Other applicable documents

Instructions for the WPM heat pump manager

Operating and installation instructions for system components

### 1.2 Safety instructions

#### 1.2.1 Structure of safety instructions



**KEYWORD Type of risk** 

Here, possible consequences are listed that may result from failure to observe the safety instructions.

► Steps to prevent the risk are listed.

#### 1.2.2 Symbols, type of risk

Symbol	Type of risk
	Injury
4	Electrocution

#### 1.2.3 Keywords

KEYWORD	Meaning
DANGER	Failure to observe this information will result in serious injury or death.
WARNING	Failure to observe this information may result in serious injury or death.
CAUTION	Failure to observe this information may result in non-serious or minor injury.

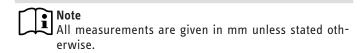
### 1.3 Other symbols in this documentation

General information is identified by the adjacent symbol. Read these texts carefully.

Symbol	Meaning
(!)	Material losses (appliance damage, consequential losses and environmen- tal pollution)
7	Appliance disposal

► This symbol indicates that you have to do something. The action you need to take is described step by step.

### 1.4 Units of measurement



### 1.5 Standardised output data

Information on determining and interpreting the specified standardised output data

#### 1.5.1 Standard: EN 14511

The output data specifically mentioned in text, diagrams and technical datasheet has been determined in line with the test conditions specified in the standard shown in the heading of this chapter.

Generally, these standardised test conditions will not fully meet the conditions found at the installation site of the system user. Depending on the chosen test method and the extent to which the selected method deviates from the conditions specified in the standard shown in the heading of this chapter, any deviations can have a considerable impact. Additional factors that have an influence on the test values are the measuring equipment, the system configuration, the age of the system and the flow rates.

A confirmation of the specified output data can only be obtained if the conditions applicable to the relevant test match those of the standard shown in the heading of this chapter.

## Safety

#### Safety 2.

#### Intended use 2.1

This appliance is intended for central heating and DHW heating in domestic applications. It can be used safely by untrained persons. The appliance can also be used in non-domestic environments, e.g. in small businesses, as long as it is used in the same way.

Any other use beyond that described shall be deemed inappropriate. Observation of these instructions and of instructions for any accessories used is also part of the correct use of this appliance.

Observe the application limits (see chapter "Specification / Data table").

#### **Safety instructions** 2.2

Observe the following safety instructions and regulations.

- Only qualified contractors may carry out the electrical work and installation of this appliance.
- The qualified contractor is responsible for adherence to all applicable regulations during installation and commissioning.
- The appliance should only be operated once it is fully installed and all safety equipment has been fitted.
- Protect the appliance from dust and dirt ingress during building work.



#### **WARNING Injury**

The appliance may be used by children over 8 years of age and persons with reduced physical, sensory or mental capabilities or a lack of experience and expertise, provided that they are supervised or they have been instructed on how to use the appliance safely and have understood the potential risks. Children must never play with the appliance. Cleaning and user maintenance must not be carried out by children without supervision.



#### WARNING Injury

For safety reasons, only operate the appliance with the casing closed.

#### **Appliance description** 3.

#### **Properties** 3.1

This appliance is a heat pump designed for outdoor installation. Heat is extracted from the outdoor air at a low temperature level, and is then transferred to the heating water at a higher temperature. The heating water can be heated up to a flow temperature of 60 °C. Operational characteristics:

- Suitable for underfloor and radiator heating systems.
- Heat pump operates most efficiently on a low-temperature heating system.
- Still extracts heat from the outdoor air at 20 °C outside temperature.
- Corrosion-protected, external casing made from galvanised sheet steel plus powder-coated finish.
- Comprises all components and safety equipment required for operation.
- Filled with non-combustible safety refrigerant.



For centralised control of the heating system, you would need the WPM heat pump manager.



The WPL 57 features a silent mode. Silent mode enables the heat pump noise emissions to be reduced.

- Silent program 1 reduces the fan speed.
- Silent program 2 switches the heat pump off. Heating will [then] be provided by the internal or external second heat source. This results in higher electricity bills.
- Where required, set silent mode in the heat pump manager.

#### **Function** 3.2

Heat is extracted from the outdoor air via the heat exchanger (evaporator) on the air side. The now evaporated refrigerant is compressed with a compressor. This process requires electrical energy. At this point, the refrigerant is at a higher temperature level. A further heat exchanger (condenser) transfers the heat to the heating circuit. The refrigerant then expands again and the cycle restarts from the beginning.

At air temperatures below approx. + 7 °C, the humidity in the air condenses as hoarfrost on the evaporator fins. This hoarfrost is automatically defrosted. Water created by this defrosting process collects in the defrost pan and is drained off via a hose.

During the defrost cycle, the fan is switched OFF and the heat pump circuit is reversed. The heat required for defrosting is drawn from the buffer cylinder.

The heat pump automatically reverts to heating mode at the end of the defrost cycle.



#### **Material losses**

In dual mode operation, return water from the second heat generator may flow through the heat pump. Please note that the return water temperature may be a maximum of 60 °C.

## Operation

Operation is exclusively controlled via the heat pump manager.

▶ Please observe the instructions for the heat pump manager.

## **OPERATION**

## Maintenance and care

#### Maintenance and care 5.



#### **Material losses**

Maintenance work, such as checking the electrical safety, must only be carried out by a qualified contractor.

We recommend a regular inspection (to establish the current condition of the system), and maintenance by a qualified contractor if required (to return the system to its intended condition).

A damp cloth is sufficient for cleaning all plastic and sheet metal parts. Never use abrasive or corrosive cleaning agents.



Note
Keep the air discharge and intake apertures free from snow and leaves.

- ► Check regularly whether water collects beneath the appli-
- In the event of water collecting beneath the appliance, call a qualified contractor to have the condensate drain cleaned



Once per year, the refrigerant circuit must be tested for leaks in accordance with the EC Directive 517/2014. The tightness test must be documented in the log.

#### **Troubleshooting** 6.

Fault	Cause	Remedy
There is no hot water or the heating system remains cold.	No power at the appliance.	Check the fuses / MCBs in your fuse box / distribution board. Replace the fuses/reset the MCBs if required. Notify your qualified contractor if the fuses/MCBs blow/ trip again after switching the system back on.
Water is leaking from the appliance.	The condensate drain may be blocked.	Call your qualified contractor to have the condensate drain cleaned out.
The heater gets warm, but the rooms are not heated to the required temperature.	The dual mode temperature is set too low.	Increase the dual mode temperature to e.g. 0 °C.
	The building is a new build and is in the screed drying phase.	Increase the dual mode temperature to +5 °C. After 1 to 2 years the dual mode temperature can be reset to e.g. -3 °C.
Condensate is collecting on the outside of the appliance.	The heat pump is extracting heat from the outdoor air to heat the building. This can cause the humidity in the outdoor air to accumulate as dew or frost on the cooled heat pump casing. This is not a defect.	

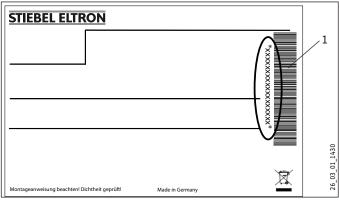
Fault	Cause	Remedy
The fan runs when	At outside temperatures below 10 °C, the fan is regularly started at the lowest speed when the compressor is idle. This prevents the evaporator and fan from freezing or icing up due to water draining off. At temperatures above the freezing point, the time between two defrost cycles is increased, thereby improving overall efficiency.	, comocy
The appliance produces rhythmic scraping or grinding noises.	Ice has formed on the air grille, on the fan blades or in the air routing.	Call your qualified contractor (see chapter "Installation / Troubleshooting / Fan noise").



Even when the condensate is draining away correctly, expect water to drip from the appliance onto the floor.

If you cannot remedy the fault, notify your qualified contractor. To facilitate and speed up your enquiry, please provide the serial number from the type plate (000000-0000-000000). The type plate is located at the front top, on the right or left-hand side of the casing.

#### Example



1 Number on the type plate

## Safety

# **INSTALLATION**

#### 7. Safety

Only a qualified contractor should carry out installation, commissioning, maintenance and repair of the appliance.

#### **General safety instructions** 7.1

We guarantee trouble-free function and operational reliability only if original accessories and spare parts intended for the appliance are used.

#### 7.2 Instructions, standards and regulations



#### Note

Observe all applicable national and regional regulations and instructions.

#### **Appliance description** 8.

For outdoor installation the appliance offers additional frost protection of the heating water pipes. The integral frost protection circuit starts the circulation pump in the heat pump circuit automatically at +8 °C condenser temperature, and thereby ensures circulation in all water-filled sections. The heat pump is started automatically no later than when the temperature inside the buffer cylinder drops below +5 °C.

#### Standard delivery 8.1

The casing components for the appliance are delivered in a separate pack.

#### 8.1.1 Base unit

- Logbook
- Type plate
- Condensate drain hose
- Wiring diagram

#### 8.1.2 Casing parts

- 2 Covers
- 4 Air deflector hoods
- 1 Front panel
- 1 Back panel
- 4 Side panels
- 4 Plinth trim

#### Required accessories 8.2

You require the following accessories to operate the heat pump:

- WPM heat pump manager
- Remote control for heating systems FE7
- Buffer cylinder
- Circulation pump, UP 30/1-8 PCV

#### **Additional accessories** 8.3

- Internet Service Gateway ISG
- WPE heat pump extension
- Contact sensor
- Immersion sensor

#### **Preparation** 9.

#### Sound emissions 9.1

The appliance is louder on the air intake and air discharge sides than on the two enclosed sides. Take the following information into account when selecting the installation location.

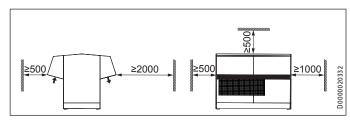


#### Note

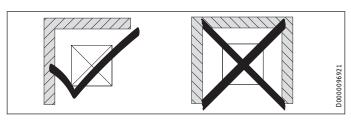
Note
For details regarding the sound power level, see chapter "Specification / Data table".

- Lawn areas and shrubs help reduce the spread of noise.
- Sound propagation can also be reduced by installing closely spaced palisade fencing around the appliance.
- ► Ensure that the entire appliance frame is in full contact with the substrate. Uneven substrates can increase sound emissions.
- ► Ensure that the air intake direction is the same as the main wind direction. Air should not be drawn in against the wind.
- ► Ensure that the air intake and air discharge are never directed towards noise-sensitive rooms of the house, e.g. bedrooms, or neighbouring houses.
- Avoid installation on large, echoing floor areas, e.g. tiled
- Avoid installation between reflective building walls. Reflecting building walls can increase the noise level.

#### Minimum clearances 9.2



► Maintain the minimum clearances to ensure trouble-free operation of the appliance and facilitate maintenance work.



- ▶ Never install the appliance in a recess. Two sides of the appliance must remain exposed.
- ▶ In order to prevent air "short circuits", maintain the minimum clearances in the case of surrounding structures and in particular in the case of cascades. Maintain the flow rate on the heat source side (see chapter "Specification / data table").

WPL 47 | WPL 57 | 7

## Preparation



#### **Material losses**

Please note that both the flow of outdoor air into the appliance, and the flow of exhaust air from the appliance must be unimpeded.

If the air intake and discharge of the appliance are obstructed by surrounding objects, this may cause a thermal short circuit.

If the air discharge side of the appliance faces the wall of a house, the cool air from the air discharge may cause condensate to form on this wall.



#### **Material losses**

The air flow rate through the appliance must not fall below the minimum level. If the air flow rate falls below the minimum level, trouble-free operation of the appliance is not guaranteed.

▶ Ensure that the minimum air flow rate is maintained (see chapter "Specification / Data table").

#### Preparation of the installation site 9.3



#### WARNING Injury

The discharged cold air can cause condensation to be formed in the vicinity of the air discharge.

- ► Ensure that no risk of slipping due to wet conditions or ice formation occurs on adjacent footpaths and driveways at low temperatures.
- ► Ensure that the substrate is level, even, solid and permanent.
- Observe chapter "Sound emissions".
- ► Ensure that the appliance is accessible from all sides.
- Provide a recess (space) in the base to enable supply lines to be routed into the appliance from below.



#### Note

Allow the conduits for the supply lines to protrude slightly above the foundations. Ensure that no water can enter the conduits.

### 9.3.1 Installing the supply lines



#### **WARNING Injury**

Seal all supply line entries into the building to ensure that they are watertight.

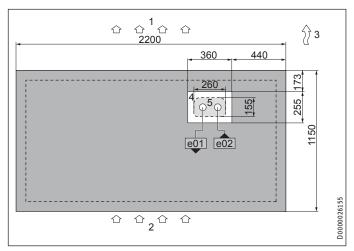
The supply lines are all electric cables plus the flow and return lines.

- To facilitate connection to the appliance, we recommend using flexible supply lines in the case of outdoor installation.
- ► Also protect all supply lines against humidity, damage and UV radiation by means of a conduit.
- ► Use only weatherproof cables, e.g. NYY.
- ▶ Protect the flow and return lines against frost with sufficient thermal insulation. The thermal insulation must be at least twice as thick as the diameter of the pipe. Provide thermal insulation in accordance with applicable regulations.
- ▶ Protect all pipe fixings and external wall ducts with anti-vibration insulation.



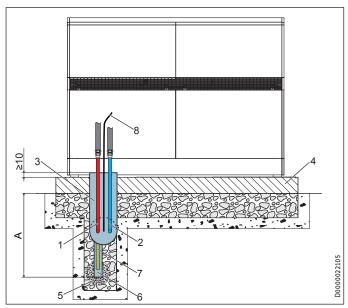
When routing the condensate hose, observe chapter "Installation / Condensate drain".

#### 9.3.2 Foundations with recess

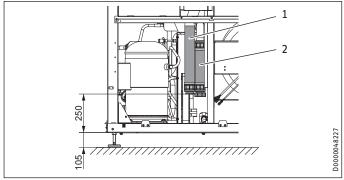


- 1 Air discharge
- Air intake 2
- 3 Main wind direction
- Entry supply lines
- Knock-out inside the appliance
- e01 "Heating flow" connection
- "Heating return" connection

## Preparation



- A Depth of frost line
- 1 Heating flow
- 2 Heating return
- 3 Conduit for supply lines/cables
- 4 Foundation
- 5 Coarse gravel soakaway
- 6 Condensate drain conduit
- 7 Condensate drain
- 8 Electrical power cable



- 1 Heating flow
- 2 Heating return

#### 9.4 WPM heat pump manager

A WPM heat pump manager is required to operate the appliance. This controls the entire heating system.

▶ Observe the WPM installation instructions during installation.

### 9.5 Buffer cylinder

The installation of a buffer cylinder is essential to ensure trouble-free operation of the appliance.

The buffer cylinder provides hydraulic separation of the volume flows in the heat pump circuit and heating circuit, and also serves as an energy source for defrosting.

### 9.6 Preparing the electrical installation



#### **WARNING Electrocution**

Carry out all electrical connection and installation work in accordance with national and regional regulations.



#### **WARNING Electrocution**

The connection to the power supply must be in the form of a permanent connection. The appliance must be able to be separated from the power supply by an isolator that disconnects all poles with at least 3 mm contact separation. This requirement can be met by using contactors, circuit breakers, fuses/MCBs, etc.



#### **Material losses**

The specified voltage must match the mains power supply. Observe the type plate.



#### **Material losses**

Provide common fuses/MCBs for the appliance control cable and the heat pump manager.



#### **Material losses**

Provide separate fuses for the two power circuits of the appliance and the control unit.

Use cables with the relevant cross-sections. Observe the applicable national and regional regulations.

Fuse protection	Assignment	Cable cross-section
B 16 A	Control	1.5 mm <sup>2</sup>
C 32 A	Compressor	10.0 mm <sup>2</sup> when routing in a wall.
		6.0 mm <sup>2</sup> when routing a multi-core line on a
		wall or in an electrical conduit on a wall.

The electrical specifications are given in the "Data table". You require a J-Y (St) 2x2x0.8 mm<sup>2</sup> cable for the BUS.

## Installation

## 10. Installation

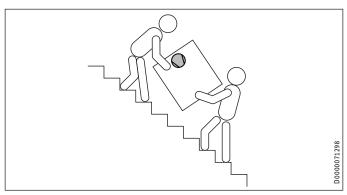
### 10.1 Transport

▶ When transporting the appliance, be aware of its centre of gravity.

The centre of gravity is in the area where the compressor is located.

► Protect the appliance against heavy impact during transport.

Where space is restricted, you can also tilt the appliance at an angle to move it.



- If the appliance needs to be tilted during transport, this must only be for a short time and it must only be tilted on one of its longitudinal sides. When transporting the appliance, ensure the compressor is on the upper appliance side.
- The longer the appliance is tilted, the greater the distribution of refrigerant oil inside the system.
- ► Wait approximately 30 minutes before starting the appliance after it has been tilted.

#### 10.2 Siting

- ▶ Pay attention to the air discharge direction.
- Position the appliance on the prepared substrate.
- Level the appliance horizontally by adjusting the feet.
- Route the water pipes and electrical cables into the appliance from below through the knock-outs in the base.



#### Note

Do not fit the casing components until the electrical and hydraulic connections have been made.

### 10.3 Heating water connection



#### Material losses

The heating system to which the heat pump is connected must be installed by a qualified contractor in accordance with the water installation drawings that are part of the technical guide.

- ► Install a filling nozzle on site.
- ▶ Before connecting the heat pump, flush the pipework thoroughly with suitable water. Foreign bodies, such as rust, sand or sealant can impair the operational reliability of the heat pump.
- ► Connect the heat pump on the heating water side. Check for
- ► Ensure that the heating flow and return are connected cor-
- ▶ Provide thermal insulation in accordance with applicable regulations.
- ▶ When sizing the heating circuit, observe the internal pressure differential (see chapter "Specification / Data table").

Structure-borne noise is largely prevented by the anti-vibration construction of the heat pump and by the flexible pressure hoses, which act as anti-vibration mounts.

### 10.4 Oxygen diffusion



#### **Material losses**

Do not use open vented heating systems. Use oxygen diffusion-proof pipes in underfloor heating systems with plastic pipework.

In underfloor heating systems with plastic pipes that are permeable to oxygen and in open vented heating systems, oxygen diffusion may lead to corrosion on the steel components of the heating system (e.g. on the indirect coil of the DHW cylinder, on buffer cylinders, steel radiators or steel pipes).

▶ With heating systems that are permeable to oxygen, separate the heating system between the heating circuit and the buffer cylinder.



### **Material losses**

The products of corrosion (e.g. rusty sludge) can settle in the heating system components, which may result in a lower output or fault shutdowns due to reduced cross-sections.

## Installation

### 10.5 Filling the heating system

Carry out a fill water analysis before filling the system. This may, for example, be requested by the relevant water supply utility.



#### **Material losses**

To avoid damage as a result of scaling, it may be necessary to soften or desalinate the fill water. Always observe the fill water limits specified in the "Specification / Data table" chapter.

► Recheck these limits 8-12 weeks after commissioning and as part of the annual system maintenance.



#### Note

With a conductivity >  $1000 \mu S/cm$ , desalination treatment is recommended in order to avoid corrosion.



#### Note

Suitable appliances for water softening and desalinating, as well as for charging and flushing heating systems, can be obtained via trade suppliers.



#### Note

If you treat the fill water with inhibitors or additives, the same limits apply as for desalination.

- Fill the heating system via the filling nozzle installed on site.
- After filling the heating system, check the connections for leaks.

### 10.5.1 Venting the heating system

► Vent the pipework carefully. For this, also activate the air vent valve integrated into the heating flow inside the heat pump.

### 10.6 Minimum flow rate

The minimum flow rate is set via the temperature differential of the buffer circuit.

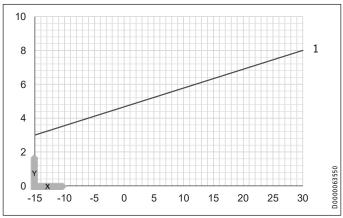
► Set the buffer charging pump so that the value is equal to or lower than the maximum temperature differential. See the chart "Maximum temperature differential on the heating side with buffer cylinder".

You can set the flow rate in heat pump mode. In order to do this, firstly make the following settings:

- ► Temporarily remove the fuse from the electric emergency/ auxiliary heater to isolate the emergency/auxiliary heater from the power supply. Alternatively, switch OFF the second heat generator.
- ► Operate the appliance in heating mode.
- ► In the menu "SETTINGS / HEATING / STANDARD SETTING", set parameter "BUFFER OPERATION" to "ON".

The flow rate can be adjusted using the temperature differential of the buffer circuit. The value must not fall below the minimum flow rate.

Maximum temperature differential on the heating side with buffer cylinder:



- 1 Nominal flow rate
- X Outside temperature [°C]
- Y Maximum temperature differential [K]
- Make the settings at the circulation pump when the temperature differential between the flow and return temperature has stabilised.
- Compare the resulting temperature differential between the flow and return at the appliance with the diagram "Maximum temperature differential on the heating side with buffer cylinder".
- Set the buffer charging pump so that the maximum temperature differential is achieved or undershot.
- ► If the appliance will be used for DHW heating, check the setting of the pump head in DHW mode.
- If necessary, adjust the delivery head setting for the DHW primary pump.
- Set the buffer charging pump and the DHW primary pump to Δp constant.

#### 10.7 Condensate drain

A pipe for the condensate drain is fitted at the factory to the defrost pan. The pipe terminates near the aperture on the floor plate. The appliance is supplied with a two meter hose with elbow plug-in fittings for draining the condensate.

► Secure the hose supplied on the pipe of the defrost pan.

## 10.8 External second heat generator

For dual mode systems, always connect the heat pump into the return of the second heat generator (e.g. oil boiler).

# 10.9 High limit safety cut-out for area heating system



#### Material losses

In order to prevent excessively high flow temperatures in the area heating system causing damage in the event of a fault, install a high limit safety cut-out to limit the system temperature.

## Electrical connection

## 11. Electrical connection

#### 11.1 General



The leakage current of this appliance can be > 3.5 mA. Since the unit is connected to the distribution board, the leakage current from the unit and the residual currents of the installation are recorded together during a residual

- ► Evaluate the percentage of leakage current from the unit and the residual currents in the test result.
- ► Take into account the local and unit-specific conditions at the test location, as well as any insulation faults or other influencing factors.



#### Note

Please observe the instructions for the heat pump man-

The connection must only be made by a qualified contractor and in accordance with these instructions.

Permission to connect the appliance may need to be obtained from your local power supply utility.

### 11.2 Terminal box

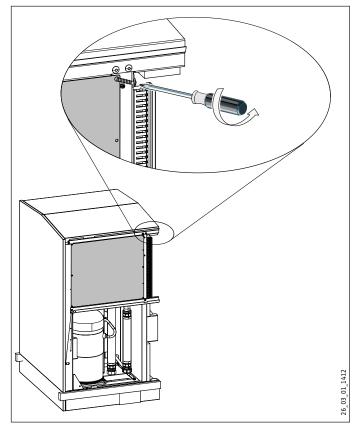


**WARNING Electrocution** 

Before working on the appliance, isolate it from the power supply at the control panel.

The terminal box is located on the air outlet side.

▶ Open the junction box as shown:





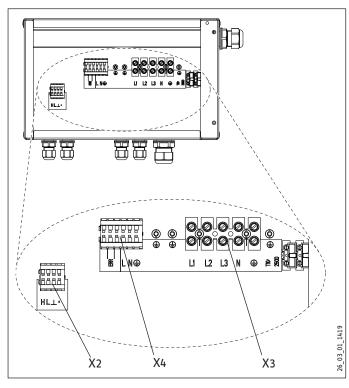
The wiring diagram of the appliance is located behind the cover.

Use appropriate cables in accordance with local regulations for all connections.

- ▶ Route the cables through the knock-out in the floor, through the cable trunking and upwards into the junction box.
- ► Route the electrical cables through the cable entries with strain reliefs.
- ▶ Check that the strain relief fittings are working as intended.
- ► Connect the circulation pumps for the heating and buffer cylinder to the heat pump manager in accordance with the engineering documents.

## Fitting casing parts

### 11.3 Electrical connections



х3	Compressor (HP)	
	L1, L2, L3, N, PE	Power supply
X2	Safety extra low vol	tage
	Н	Bus high
	L	BUS Low
	$\perp$	Bus earth
	+	BUS (is not connected)
Χ4	Control voltage	
	L, N, PE	Power supply
	ERR	Output signal fault



The compressor in the appliance can only turn in one direction. If the appliance is not connected correctly, the compressor remains in operation for 30 seconds then switches off.

A message is displayed on the heat pump manager.

► In this case, change the direction of the rotating field by swapping two of the phases.



#### Note

The "ERR" output issues a 230 V signal for every appliance fault. The output passes the signal on to the external controller.

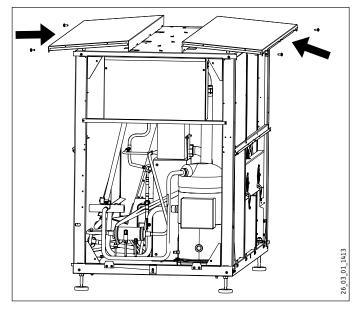
In the case of temporary faults, the output switches the signal through for a specific time.

In the case of faults that result in a permanent appliance shutdown, the output switches through permanently.

## 12. Fitting casing parts

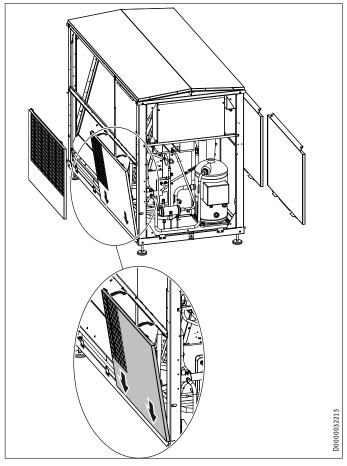
Four screws are available at the top of the frame to affix the hoods. Eight screws are available to affix the reversing hoods.

- ► Remove the 12 fixing screws from the frame of the standard appliance and retain them.
- ▶ Place the hoods at the front of the appliance and push them to the centre. Ensure that the tabs of the lid click into the guides on the casing.
- ► Secure the hoods with two screws each.

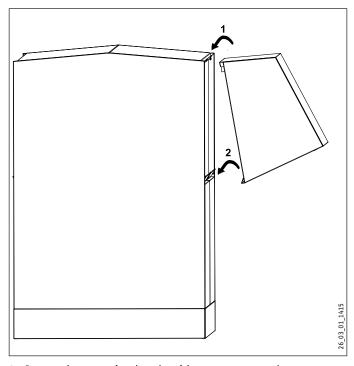


Hook the lower side panels into the mounting brackets on the appliance. Simultaneously insert the tabs fixed to the bottom of the side panels into the slots provided in the appliance frame.

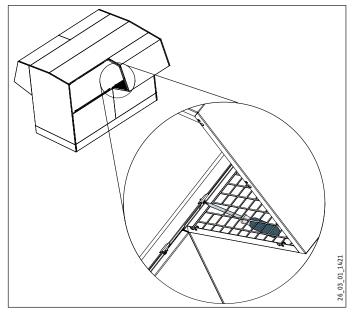
## Fitting casing parts



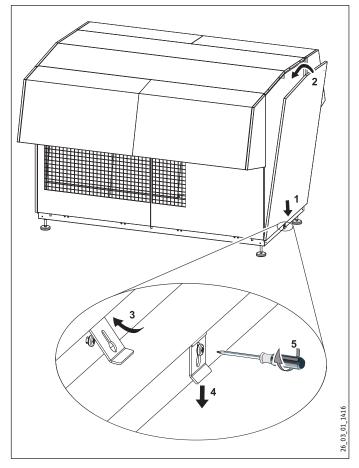
► Hook the reversing hoods into the mounting brackets at the top and bottom.



► Secure the reversing hoods with two screws each.



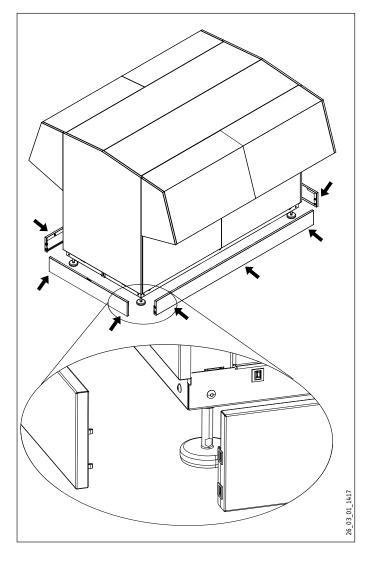
- ► Hook the front and back panels into the mounting brackets of the hoods. Simultaneously insert the tabs fixed to the bottom of the panels into the slots provided in the appliance frame.
- ► Secure the front and back panels using the mounting tabs provided for this purpose at the bottom of the appliance frame.



- Secure the side plinth trims by hooking into the appliance frame.
- ► Secure the front and back plinth trims by hooking into the side plinth trims.

## Commissioning

Affix the type plate supplied at the top of the front or rear casing panel, where it is clearly visible.



## 13. Commissioning

A WPM heat pump manager is required to operate the appliance. All necessary adjustments prior to and during operation are made on this device.

Only heating contractors may carry out the adjustments on the heat pump manager commissioning list, commission the appliance and instruct the owner in its use.

Commission the appliance in accordance with these operating and installation instructions and the instructions for the heat pump manager. Our customer support can assist with commissioning, which is a chargeable service.

Where this appliance is intended for commercial use, the rules of the relevant Health & Safety at Work Act may be applicable for commissioning. For further details, check your local authorising body.

### 13.1 Checks before commissioning

▶ Before commissioning check the points detailed below.

#### 13.1.1 Heating system

Have you filled the heating system to the correct pressure, and opened the quick-action air vent valve?

### 13.1.2 Temperature sensors

Have you correctly connected and positioned the outside temperature sensor and the return sensor?

#### 13.1.3 Power supply

Have you correctly connected the power supply?

## 14. Settings

### 14.1 Heating curve adjustment

The efficiency of a heat pump decreases as the flow temperature rises. The heating curve should therefore be adjusted with care. Heating curves that are set too high cause the zone valves or thermostatic valves to close, which may lead to the minimum flow rate required for the heating circuit not being achieved.

▶ Observe the instructions for the WPM.

The following steps will help you to adjust the heating curve correctly:

- Fully open thermostatic or zone valves in a lead room (e.g. living room and bathroom).
  - We do not recommend installing thermostatic or zone valves in the lead room. Control the temperature for these rooms via a remote control.
- At different outside temperatures (e.g. -10 °C and +10 °C), adjust the heating curve so that the required temperature is achieved in the lead room.

Standard values to begin with:

Underfloor heating	Radiator heating system
0.4	0.8
10	10
20 °C	20 °C
	0.4 10

If the room temperature is too low in spring and autumn (approx. 10 °C outside temperature), go to heat pump manager menu SETTINGS / HEATING / HEATING CIRCUIT and raise the parameter COMFORT TEMPERATURE".



#### Note

Note

If no remote control is installed, raising the "COMFORT" TEMPERATURE" parameter will lead to a parallel offset of the heating curve.

If the room temperature is too low at low outside temperatures, increase parameter "HEATING CURVE".

If the "HEATING CURVE" parameter has been raised and outside temperatures relatively high, adjust the zone valve or thermostatic valve in the lead room to the required temperature.

## Appliance handover



#### Note

Never reduce the temperature in the entire building by closing all zone or thermostatic valves; instead use the setback programs.

When everything has been implemented correctly, the system can be heated to its maximum operating temperature and vented once again.



### **Material losses**

For underfloor heating systems, observe the maximum permissible system temperature for that particular underfloor heating.

### 14.2 Reduced night mode (Silent mode)



#### Note

The WPL 57 features a silent mode. Silent mode enables the heat pump noise emissions to be reduced.

Look up the sound power level in the data table (see chapter "Specification / Data table").

To reduce the sound power level of the appliance for a specified period, you can set the appliance to night mode if required.

You can specify the times during which the appliance is set to night mode using the time programs.

Parameter	Meaning
PROGRAMS (SILENT PROGRAM 1)	reduced night mode
PROGRAMS (SILENT PROGRAM 2)	Appliance switched off

Two versions of night mode are available for you to use.

### Version 1: reduced night mode

You can reduce the sound power level of the appliance through the fan. If the emergency/auxiliary heater cuts in, this will result in higher running costs.

### Version 2: appliance switched off

You can switch the appliance off. If the appliance is switched off, central heating and DHW heating will be supplied solely through the emergency/auxiliary heater. If the emergency/auxiliary heater cuts in, this will result in higher running costs.

#### 14.2.1 Reduced night mode



#### Note

When reduced night mode is active, this may result in higher running costs.

	Meaning
max. reduced night mode	The fan speed cannot be reduced any further.

▶ Reduce the fan speed in the heat pump manager.

#### Parameter

FAN REDUCTION (COMMISSIONING / SILENT MODE)

#### 14.2.2 Appliance switched off



#### Note

If the appliance is switched off, central heating and DHW heating will be supplied solely through the emergency/auxiliary heater. This will result in higher running costs.

► Switch the appliance off in the heat pump manager.

#### Parameter

HEAT PUMP OFF (COMMISSIONING / SILENT MODE)

### 14.3 Other settings

► For operation with a buffer cylinder, see chapter "Operation / Menu / Menu description / SETTINGS / STANDARD SETTING / BUFFER OPERATION" in the WPM commissioning instructions.

#### Using the heat-up program

If you use the heat-up program, make the following settings on the WPM:

- ► Initially set the "DUAL MODE TEMP HZG" parameter to 30 °C.
- ► Then set the "LOWER APP LIMIT HZG" parameter to 30 °C.



#### Note

After completing the heat-up process, reset the "DUAL MODE TEMP HZG" and "LOWER APP LIMIT HZG" parameters to their respective standard values or to the respective system values.

## 15. Appliance handover

Explain the appliance function to users and familiarise them with how it works.



### Note

Hand over these operating and installation instructions to users for safekeeping.

All information in these instructions must be closely observed. The instructions provide information on safety, operation, installation and maintenance of the appliance.

## Shutting down the system

## 16. Shutting down the system



#### **Material losses**

Never interrupt the heat pump power supply, even outside of the heating season. Otherwise, system frost protection is not guaranteed.

The heat pump manager automatically switches the heat pump to summer or winter mode.

### 16.1 Standby mode

To shut the system down, simply set the heat pump manager to "Standby mode". This way, the safety functions that protect the system remain enabled, e.g. frost protection.

### **16.2** Power interruption

If the system is to be isolated from the power supply permanently, please observe the following:



#### **Material losses**

If the heat pump is completely switched OFF and there is a risk of frost, drain the system on the water side.

## 17. Troubleshooting



**WARNING Electrocution** 

Before removing the casing components, disconnect all poles from the power supply.



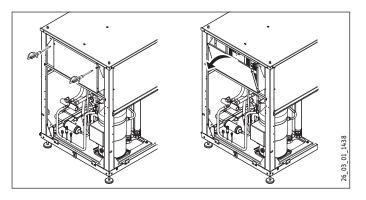
#### Note

Observe the instructions for the heat pump manager.

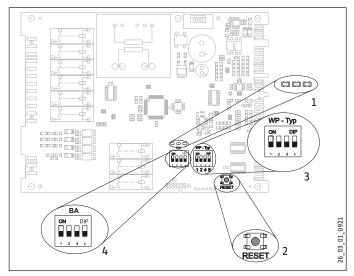
If the fault cannot be located during a service using the heat pump manager, open the control panel in emergencies and check the IWS settings.

## 17.1 Checking the IWS DIP switch settings

▶ Open the control panel.



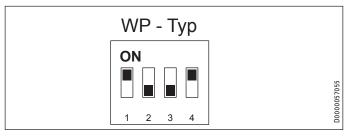
#### IWS



- 1 LEDs
- 2 Reset button
- 3 DIP switch (WP-Typ)
- 4 DIP switch (BA)

### DIP switch (WP-Typ)

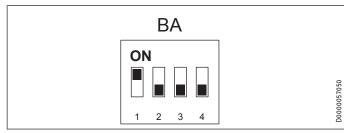
The DIP switch (WP-Typ) on the IWS serves to set the relevant heat pump type.



► Check whether the DIP switch is set correctly.

### DIP switch (BA)

The heat pump operating mode is set using the DIP switch (BA).



► Check whether the DIP switch is set correctly.

## Maintenance

#### 17.2 LEDs

#### **Red LED**

Fault	Cause	Remedy
The appliance shuts down for 12 minutes and then restarts. Red LED flashes.	Heat pump fault.	Check the fault message in the WPM. Find the solution in the WPM instructions (fault list). Perform a reset of the IWS (see WPM instructions).
Appliance stops permanently. Red LED illuminates.	Five faults within two hours.	Check the fault message in the WPM. Find the solution in the WPM instructions (fault list). Perform a reset of the IWS (see WPM instructions).

#### **Green LED centre**

The LED flashes during initialisation and illuminates constantly after the bus address has been assigned successfully. Only then has communication with the WPM been established.

#### 17.3 Reset button

If the IWS was incorrectly initialised, the settings can be reset with this button.

► For this, also observe chapter "Reinitialising the IWS" in the heat pump manager operating and installation instructions.

#### 17.4 Fan noise

The heat pump draws heat from the outdoor air. This causes the outdoor air to cool down. At outside temperatures of 0 °C to 8 °C, the air may be cooled to below freezing point. If under these conditions precipitation occurs in the form of rain or fog, ice may form on the air grille, the fan blades or the airways. If the fan comes into contact with this ice, this creates noise.

### How to remedy rhythmic scratching or grinding noises:

- ► Check whether the condensate drain is clear of obstructions.
- ► Carry out a manual defrost, as many times as necessary, until the fan runs freely again.
- ► At outside temperatures above +1 °C, shut down the appliance or switch it over to emergency mode for approx. 1 hour. After this, the ice should have melted.
- ► Check that the appliance is installed in line with the installation requirements.
- ▶ If the noises occur frequently, notify customer support.

## 18. Maintenance



WARNING Electrocution

Prior to maintenance and cleaning work, isolate the appliance from its power supply.

We recommend a regular inspection (to establish the current condition of the system), and maintenance if required (to return the system to its original condition).

#### Cleaning the condensate drain

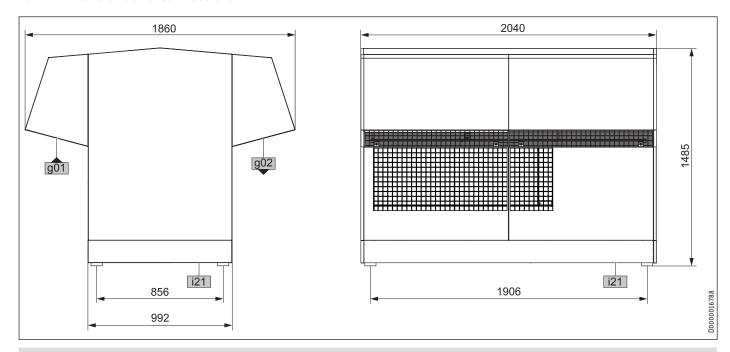
Environmental conditions may result in the condensate drain becoming blocked. To clean the drain, proceed as follows:

- ► Remove casing panels (see chapter "Installation").
- ► Check the hose and the pipe of the condensate drain.
- ► Remove dirt and blockages immediately.
- Refit the casing parts on the appliance (see chapter "Installation").

# Specification

# 19. Specification

## 19.1 Dimensions and connections

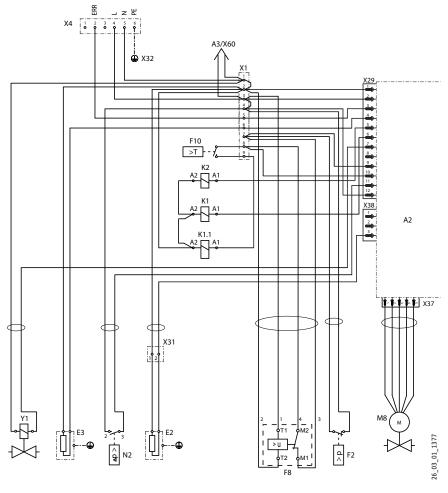


g01 Air intake

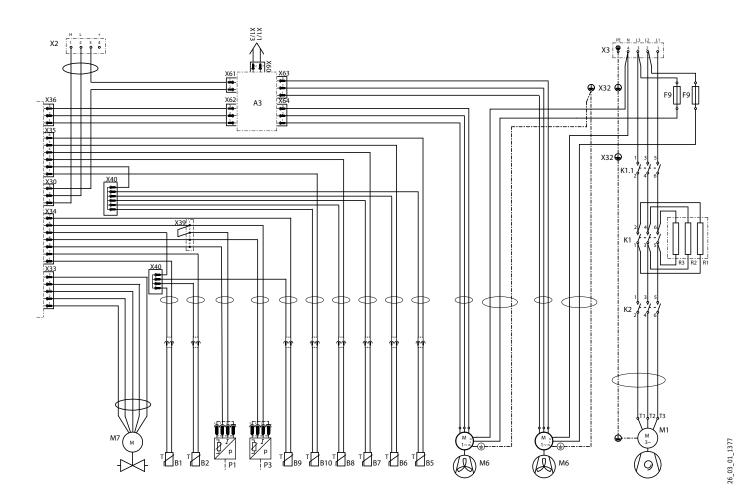
g02 Air discharge

i21 Entry supply line

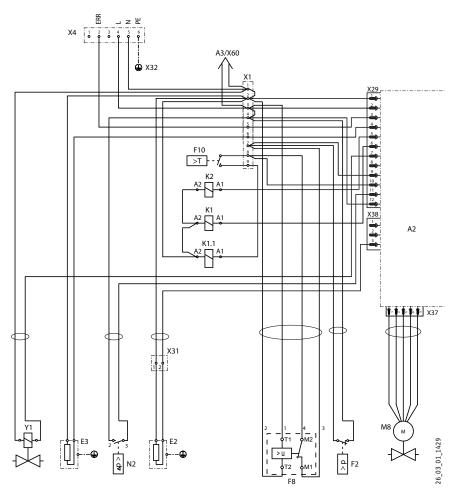
## 19.2 Wiring diagram WPL 47



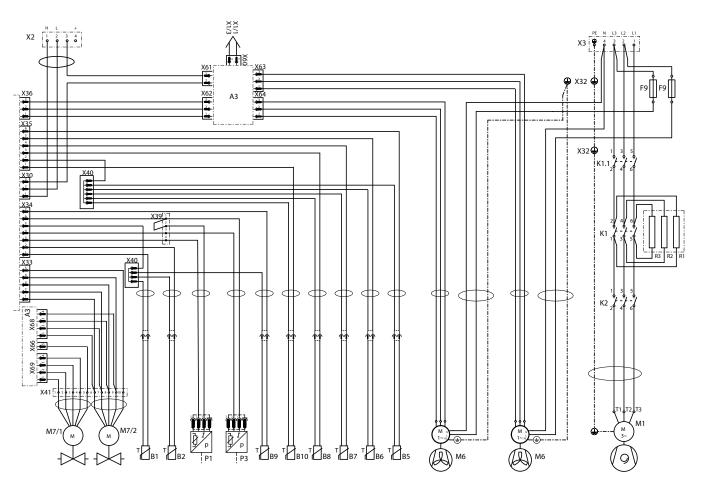
A2	Integral heat pump control unit (IWS)	P3	Low pressure sensor
А3	Fan auxiliary PCB/Expansion valves (ZPLE)	R1, R2, R3	Starting resistors
B1	Heat pump flow temperature sensor - KTY	X1	Terminals
B2	Heat pump return temperature sensor - KTY	X2	Low voltage terminal strip
B5	Hot gas temperature sensor - KTY	X3	Mains terminal
B6	Intake air temperature sensor - Pt1000	X4	Terminal, control
B7	Temperature sensor, compressor intake - PT 1000	X29	12-pole IWS connector - control unit
B8	Evaporator discharge temperature sensor - Pt1000	X30	3-pole IWS connector - bus
B9	Frost protection temperature sensor – KTY	X31	Oil sump heater terminal
B10	Temperature sensor, injection - PT 1000	X32	Earth support point
E2	Oil sump heater	X33	5-pole IWS plug - electrical expansion valve
E3	Ribbon heater	X34	7-pole IWS connector - sensors
F2	High pressure switch	X35	6-pole IWS connector - temperature sensors
F8	Motor overload relay	X36	3-pole IWS connector - fan
F9	Fan fuse	X37	5-pole IWS plug - electrical injection valve
F10	Temperature limiter, starting resistor	X38	3-pole IWS plug - DHC
K1.1	Safety contactor	X39	Pressure sensor terminal
K1	Contactor - resistance start	X40	Ground temperature sensor terminal
K2	Compressor start contactor	X41	Expansion valve terminal
M1	Motor, compressor	X60	2-pin ZPLE plug - supply voltage
M6	Fan motor	X61	2-pin ZPLE plug - ground
M7	Electrical expansion valve stepper motor	X62	3-pin ZPLE plug - fan input
M8	Electrical injection valve stepper motor	X63	3-pin ZPLE plug - fan output
N2	Defrost differential pressure switch	X64	3-pin ZPLE plug - fan output
P1	High pressure sensor	Y1	Diverter valve



## 19.3 Wiring diagram WPL 57



A2	Integral heat pump control unit (IWS)	P3	Low pressure sensor
А3	Fan auxiliary PCB/Expansion valves (ZPLE)	R1, R2, R	3 Starting resistors
B1	Heat pump flow temperature sensor - KTY	X1	Terminals
B2	Heat pump return temperature sensor - KTY	X2	Low voltage terminal strip
B5	Hot gas temperature sensor - KTY	X3	Mains terminal
B6	Intake air temperature sensor - Pt1000	X4	Terminal, control
B7	Temperature sensor, compressor intake - PT 1000	X29	12-pole IWS connector - control unit
B8	Evaporator discharge temperature sensor - Pt1000	X30	3-pole IWS connector - bus
B9	Frost protection temperature sensor – KTY	X31	Oil sump heater terminal
B10	Temperature sensor, injection - PT 1000	X32	Earth support point
E2	Oil sump heater	X33	5-pole IWS plug - electrical expansion valve
E3	Ribbon heater	X34	7-pole IWS connector - sensors
F2	High pressure switch	X35	6-pole IWS connector - temperature sensors
F8	Motor overload relay	X36	3-pole IWS connector - fan
F9	Fan fuse	X37	5-pole IWS plug - electrical injection valve
F10	Temperature limiter, starting resistor	X38	3-pole IWS plug - DHC
K1.1	Safety contactor	X39	Pressure sensor terminal
K1	Contactor - resistance start	X40	Ground temperature sensor terminal
K2	Compressor start contactor	X41	Expansion valve terminal
M1	Motor, compressor	X60	2-pin ZPLE plug - supply voltage
M6	Fan motor	X61	2-pin ZPLE plug - ground
M7	Electrical expansion valve stepper motor	X62	3-pin ZPLE plug - fan input
M8	Electrical injection valve stepper motor	X63	3-pin ZPLE plug - fan output
N2	Defrost differential pressure switch	X64	3-pin ZPLE plug - fan output
P1	High pressure sensor	Y1	Diverter valve

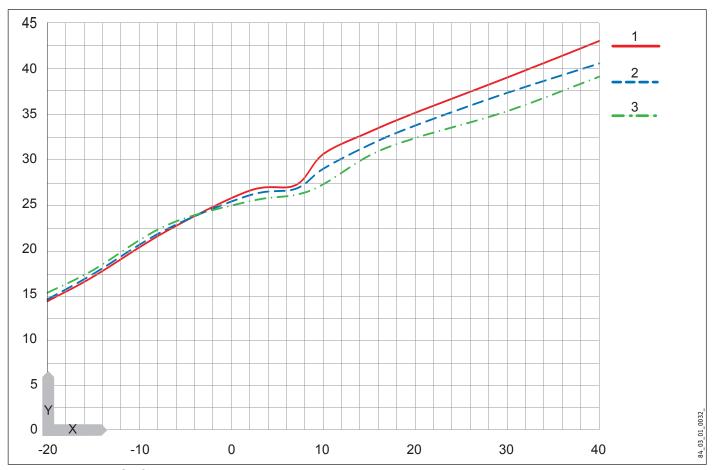


2

## Specification

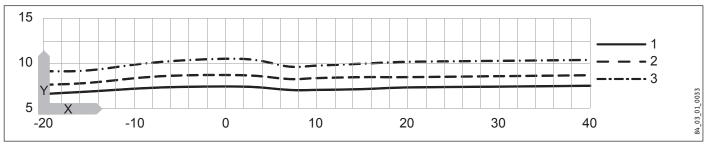
## 19.4 Output diagrams WPL 47

## **Heating output**



- Y Heating output [kW]
- X Inlet temperature of the WQA medium [°C]
- 1 Flow temperature 35 °C
- 2 Flow temperature 45 °C
- 3 Flow temperature 55 °C

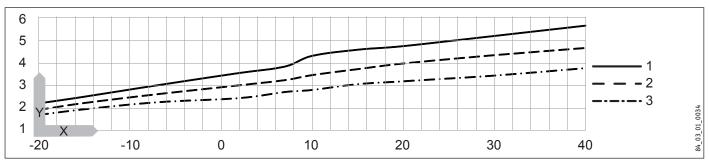
### **Power consumption**



- Y Power consumption [kW]
- X Inlet temperature of the WQA medium [°C]
- 1 Flow temperature 35 °C
- 2 Flow temperature 45 °C
- 3 Flow temperature 55 °C

# Specification

## **Coefficient of performance**

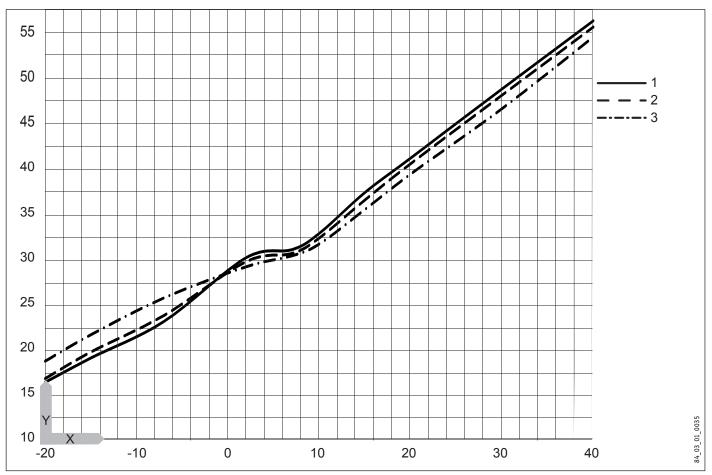


- Y Coefficient of performance  $\epsilon$  [-]
- X Inlet temperature of the WQA medium [°C]
- 1 Flow temperature 35 °C
- 2 Flow temperature 45 °C
- 3 Flow temperature 55 °C

## Specification

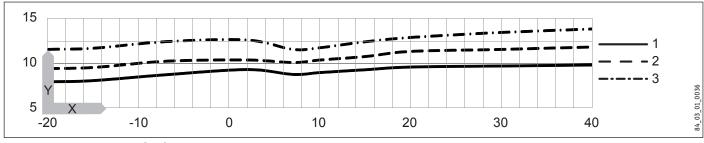
## 19.5 Output diagrams WPL 57

## **Heating output**



- Y Heating output [kW]
- X Inlet temperature of the WQA medium [°C]
- 1 Flow temperature 35 °C
- 2 Flow temperature 45 °C
- 3 Flow temperature 55 °C

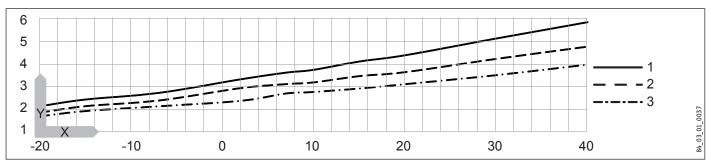
### **Power consumption**



- Y Power consumption [kW]
- X Inlet temperature of the WQA medium [°C]
- 1 Flow temperature 35 °C
- 2 Flow temperature 45 °C
- 3 Flow temperature 55 °C

# Specification

## **Coefficient of performance**



- Y Coefficient of performance  $\epsilon$  [-]
- X Inlet temperature of the WQA medium [°C]
- 1 Flow temperature 35 °C
- 2 Flow temperature 45 °C
- 3 Flow temperature 55 °C

## **Specification**

### 19.6 Data table

The output data refers to new appliances with clean heat exchangers.

The power consumption of the integral auxiliary drives represents the maximum value and may vary subject to operating point.

The power consumption of the integral auxiliary drives is included in the output data for the appliance (to EN 14511)

Maing output   128856   228836   228836   228836   228836   228836   228836   228836   228836   228836   228836   228836   228836   228836   228836   2388				
Heating output of A10W35 [K1 14511]			WPL 47	WPL 57
Healing output at A70W35 (EN 16511)			228836	228837
Heading output at A7/W35 (EN 14511)	<b>.</b>			
Heating output at AZYWSS (EN 19611)				
Heating output at A-7W85 (R1 14511)			26.83	31.01
Heating output in A-7/WSS (EN 14511)			24.82	29.81
Heating output in max. reduced night mode A-7/W35   N. W.   1.0.0   1.0.0			21.68	24.02
Power consumption at A7W35 (EN 14511)	Heating output at A-7/W55 (EN 14511)	kW	20.43	25.72
Power consumption at A7W35 (EN 1451)	Heating output in max. reduced night mode A-7/W35	<u>kW</u>		22.82
Power consumption at A27W35 (EN 14511)	Power consumption			
Newer consumption at A-77W35 (EN 14511)	Power consumption at A7/W35 (EN 14511)	kW	6.80	8.64
Name power forms present plant pla	Power consumption at A2/W35 (EN 14511)	kW	7.24	9.03
Max, power consumption, Ian, heating         IW         0.65         0.65           Coefficients of performance         Secomposition of the performance         Secomposition of the performance         Secomposition of the performance         Secomposition of the performance         3.34         3.35         3.59         COP at A7W355 [EN 14511]         3.05         2.28         COP at A7W355 [EN 14511]         3.05         2.28         COP GEN 14629]         3.79         3.34         2.22         Sound composition of the performance of the perfor	Power consumption at A-7/W35 (EN 14511)	kW	7.10	8.46
Coefficients of performance         3.94         3.59           COP at A7/W35 [N 14511)         3.43         3.30           COP at A7/W35 [N 14511)         2.18         2.28           COP at A7/W35 [N 14511]         2.18         2.28           COP B LA7/W35 [N 14511]         2.18         2.28           SCOP [N 1422]         3.79         3.42           SCOP [N 1422]         3.79         3.42           SCOP [N 1422]         3.79         3.42           SOUND grower level [KN 12102]         dB(A)         69         69           Sound power level max, reduced night mode         dB(A)         69         69           Sound power level at a 10 mistance in free field         dB(A)         59         61           Sound power level at 10 mistance in free field         dB(A)         45         47           Sound pressure level at 3 mistance in free field         dB(A)         45         47           Sound pressure level at 10 mistance in free field         dB(A)         45         47           Sound pressure level at 10 mistance in free field         dB(A)         45         47           Sound pressure level at 10 mistance in free field         dB(A)         48         4           Max, periodic limit on the feating side         °C	Power consumption at A-7/W55 (EN 14511)	kW	9.36	11.56
GOP at A7/W35 [EN 14511]         3.94         3.59           COP at A2/W35 [EN 14511]         3.05         2.84           COP at A7-W355 [EN 14511]         3.05         2.84           COP at A7-W355 [EN 14511]         3.05         3.79         3.22           SCOP [EN 14829]         3.79         3.22           Sound emissions         TO         3.79         3.22           Sound power level [EN 12102)         dB(A)         69         69           Sound power level max, reduced night mode         dB(A)         59         61           Sound power level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 1 m distance in free field         dB(A)         45         40           Sound pressure level at 1 m distance in free field         dB(A)         45         40           Sound pressure level at 1 m distance in free field         dB(A)         45         40           Sound pressure level at 1 m distance in free field         dB(A)         45         40           Sound pressure level at 1 m distance in free field         dB(A)         45         40           Sound pressure level at 1 m distance in free field         dB(A)         45         40           Max, permisoin limit net to make to make to make t	Max. power consumption, fan, heating	kW	0.65	0.65
GOP at A2/W35 (EN 14511)         3.05         2.84           COP at A7/W35 (EN 14511)         2.18         2.22           SCOP (EN 14591)         3.07         3.42           SCOP (EN 14592)         dB(A)         3.79         3.42           Sound emissions         Sumplements of the second of the seco	Coefficients of performance			
COP at A-7/W35 (EN 14511)         3.05         2.84           COP at A-7/W55 (EN 14511)         2.18         2.22           COP (EN 14959)         3.79         3.42           Sound emissions         ************************************	COP at A7/W35 (EN 14511)		3.94	3.59
COP at A-77WSS (EN 14511)         2.18         2.22           SCOP (EN 14825)         3.79         3.42           Sound emissions         Sound power level (EN 12102)         dB(A)         69         69           Sound power level max. reduced night mode         dB(A)         -         67           Sound power level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 1 m distance in free field         dB(A)         45         4.7           Sound pressure level at 1 m distance in free field         dB(A)         45         4.7           Sound pressure level at 1 m distance in free field         dB(A)         45         4.7           Sound pressure level at 10 m distance in free field         dB(A)         45         4.7           Sound pressure level at 10 m distance in free field         dB(A)         49         61           Max. permissible pressure         MB(B)         0.3         0.3           Max. permissible pressure         MB(B)         0.3         0.3           Max. permissible pressure         MB(B)         0.2         2.0           Max. power consumption excl. metagency/maxiliary heater         %C         6         6         6           Max. power consumption excl. emergency/auxiliary heater	COP at A2/W35 (EN 14511)		3.43	3.30
SCOP (EN 14825)         3,79         3,42           Sound emissions         Sound power level (EN 12102)         dB(A)         6.9         6.9           Sound power level max, reduced night mode         dB(A)         5.9         6.1           Sound pressure level at 1 m distance in free field         dB(A)         5.9         6.1           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         4.5         4.7           Sound pressure level at 1 m distance in free field         dB(A)         3.9         4.1           Max power consumption to the time lead to 1 m distance in free field         dB(A)         4.8         A.4         A.4         A.4         A.4         A.4         A.4         <	COP at A-7/W35 (EN 14511)		3.05	2.84
Sound emissions         BB(A)         69         69           Sound power level (EN 12102)         dB(A)         69         69           Sound power level max. reduced night mode         dB(A)         59         61           Sound pressure level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 5 m distance in free field         dB(A)         39         41           Application limits         aB(A)         39         41           Application limits         aB(A)         39         0.3           Max. permissible pressure         MPa         0.3         0.3           Min. application limit no heating side         °C         15         15           Max. application limit, heat source         °C         60         60           Min. application limit, heat source         °C         40         40           Energy efficiency class         A+         A+         A+           Energy efficiency class         A+         A+         A+           Energy efficiency class         A+         A+         BA         BA           Back your consumption excl. emergency/auxiliary heater         kW         13.90         15.60           Max. power consumption         k	COP at A-7/W55 (EN 14511)		2.18	2.22
Sound power level (EN 12102)         dB(A)         69         69           Sound power level war, reduced night mode         dB(A)         -         67           Sound pressure level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 5 m distance in free field         dB(A)         39         41           Application limit on distance in free field         dB(A)         39         41           Application limit on distance in free field         dB(A)         39         41           Application limit on distance in free field         dB(A)         39         41           Max, permissible pressure         MPa         0,3         0,3         0,3           Min. application limit on heating side         °C         15         15         15         15           Max, application limit, heat source         °C         40	SCOP (EN 14825)		3.79	3.42
Sound power level max. reduced night mode         dB(A)         -         67           Sound pressure level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 1 m distance in free field         dB(A)         45         47           Sound pressure level at 10 m distance in free field         dB(A)         39         41           Application limits         BMPa         0.3         0.3         0.3           Min. application limit on heating side         °C         15	Sound emissions			
Sound power level max. reduced night mode         dB(A)         -         67           Sound pressure level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 1 m distance in free field         dB(A)         45         47           Sound pressure level at 10 m distance in free field         dB(A)         39         41           Application limits         BMPa         0.3         0.3         0.3           Min. application limit on heating side         °C         15	Sound power level (EN 12102)	dB(A)	69	69
Sound pressure level at 1 m distance in free field         dB(A)         59         61           Sound pressure level at 1 m distance in free field         dB(A)         45         47           Sound pressure level at 1 m distance in free field         dB(A)         39         41           Application limits          MPa         0.3         0.3           Min. application limit no heating side         °C         15         15           Max. application limit, heat source         °C         60         60           Min. application limit, heat source         °C         40         40           Energy data         A         A         A+         A+           Energy efficiency class         B         A+         A+         A+           Electrical data         B         A         A+         A+         B+         Electrical data         B         A         A+         B+			-	
Sound pressure level at 5 m distance in free field         dB(A)         45         47           Sound pressure level at 10 m distance in free field         dB(A)         39         41           Application limit b         The pressure sevel at 10 m distance in free field         MPa         0.3         0.3           Min. application limit on heating side         °C         15         15           Max. application limit on the heating side         °C         60         60           Min. application limit, heat source         °C         40         40           Energy data         ***         ***         A+         A+           Energy efficiency class         A+         A+         A+           Electrical data         ***         ***         A+         A+           Max. power consumption excl. emergency/auxiliary heater         kW         13.4         15.1         Control unit fuse protection         A         1 x B 16         1 x B 16 <t< td=""><td></td><td></td><td></td><td></td></t<>				
Sound pressure level at 10 m distance in free field         dB(A)         39         41           Application limits         MPa         0.3         0.3           Min. application limit on heating side         °C         15         15           Max. application limit, heat source         °C         60         60           Min. application limit, heat source         °C         40         40           Benery data         ***         A+         A+           Energy efficiency class         A+         A+         A+           Electrical data         ***         13.9         15.60           Max. power consumption excl. emergency/auxiliary heater         kW         13.4         15.1           Control unit fuse protection         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         0         226         226           Phases, control unit         1 1/WPE         1 1/WPE           Phases, control unit         V         230         230           Rated voltage, control unit         V         400         400	· ·			
Application limits   Max. permissible pressure   MPa			· · · · · · · · · · · · · · · · · · ·	
Max. permissible pressure         MPa         0.3         0.3           Min. application limit on the heating side         °C         15         15           Max. application limit on the heating side         °C         60         60           Min. application limit, heat source         °C         20         20           Max. application limit, heat source         °C         40         40           Energy efficiency class         A+         A+         A+           Max. power consumption excl. energency/auxiliary heater         RW         13.40         15.60           Max. power consumption excl. energency/auxiliary heater         RW         13.40         15				
Min. application limit on heating side         °C         15         15           Max. application limit on the heating side         °C         60         60           Min. application limit, heat source         °C         -20         -20           Max. application limit, heat source         °C         40         40           Energy data          A+         A+           Electrical data          kW         13.90         15.60           Max. power consumption excl. emergency/auxiliary heater         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1 /N/PE         1/N/PE         1/N/PE           Phases, compressor         3 3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         7	11	MPa	0.3	0.3
Max. application limit on the heating side         °C         60         60           Min. application limit, heat source         °C         -20         -20           Max. application limit, heat source         °C         40         40           Energy data         The proposition of the proposi				
Min. application limit, heat source         °C         2-20         2-20           Max. application limit, heat source         °C         40         40           Energy data         A+         A+           Electrical data         W         13.90         15.60           Max. power consumption excl. emergency/auxiliary heater         kW         13.90         15.60           Max. power consumption         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         400         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         70/-         78/-           Max. operating current         A         70/-         78/- <td></td> <td></td> <td></td> <td></td>				
Max. application limit, heat source         °C         40         40           Energy data         Energy efficiency class         A+         A+           Electrical data         W         13.90         15.60           Max. power consumption excl. emergency/auxiliary heater         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         70/-         78/-           Merigerant         R407 C         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5				
Energy data         A+         A+           Electrical data         AW         13.90         15.60           Max. power consumption excl. emergency/auxiliary heater         kW         13.40         15.10           Max. power consumption         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Q         226         226           Phases, control unit         1 1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         70/-         78/-           Max. operating current         A         70/-         78/-           Condenser material         1.4401/Cu         1.4401/Cu         1.4401/Cu           Refrigerant charge         kg				
Energy efficiency class         A+         A+           Electrical data         Box. power consumption excl. emergency/auxiliary heater         kW         13.90         15.60           Max. power consumption         kW         13.40         15.10           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, control unit         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         70/-         78/-           Max. operating current         A         70/-         78/-           Condenser material         1.4401/Cu         1.4401/Cu         1.4401/Cu           Refrigerant charge         kg         7.3				40
Electrical data         Max. power consumption excl. emergency/auxiliary heater         kW         13.90         15.60           Max. power consumption         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         2 26         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         R407/C			Δ+	Δ+
Max. power consumption excl. emergency/auxiliary heater         kW         13.90         15.60           Max. power consumption         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         I/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         70/-         78/-           Max. operating current         A         22         23           Versions         8         7.2         2           Condenser material         R407 C         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           Co2 equivalent (CO2e)         t </td <td></td> <td></td> <td></td> <td></td>				
Max. power consumption         kW         13.4         15.1           Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions		μW	13.00	15.60
Control unit fuse protection         A         1 x B 16         1 x B 16           Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         70/-         78/-           Versions         Versions         2         2         2         2           Condenser material         1.4401/Cu         1.4401/Cu         1.4401/Cu         1.4401/Cu         Refrigerant charge         kg         7.3         7.5         Cog equivalent (CO2e)         1         1.295         13.31         Global warming potential of the refrigerant (GWP100)         1774         1774         1774         Defrost type         Circuit reversal         Circuit reversal         Circuit revers				
Compressor fuse protection         A         3 x C 32         3 x C 32           Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         Condenser material         1.4401/Cu         1.4401/Cu           Refrigerant         R407 C         RA07 C           Refrigerant charge         kg         7.3         7.5           C0 <sub>2</sub> equivalent (C0 <sub>2</sub> e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal			· · · · · · · · · · · · · · · · · · ·	
Max. mains impedance Zmax         Ω         226         226           Phases, control unit         1/N/PE         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         V         1.4401/Cu         1.4401/Cu           Refrigerant         R407 C         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           C0 <sub>2</sub> equivalent (C0 <sub>2</sub> e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal	·	<del></del>		
Phases, control unit         1/N/PE         1/N/PE           Phases, compressor         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         Versions         8407 C         R407/C         R407/C           Refrigerant         R407 C         R407 C         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           CO <sub>2</sub> equivalent (CO <sub>2</sub> e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal				
Phases, compressor         3/N/PE         3/N/PE           Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         Versions         T.4401/Cu         1.4401/Cu         R407 C         R502 equivalent (CO₂e)         1         1.295         13.31         1.31		<u>\</u>	<del></del>	
Rated voltage, control unit         V         230         230           Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         Versions         T.4401/Cu         1.4401/Cu           Refrigerant         R407 C         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           C02 equivalent (C02e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal		<del></del>		
Rated voltage, compressor         V         400         400           Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         Condenser material         1.4401/Cu         1.4401/Cu           Refrigerant         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           C02 equivalent (C02e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal	·			
Frequency         Hz         50         50           Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         **Toda of the start				
Starting current (with/without starting current limiter)         A         70/-         78/-           Max. operating current         A         22         23           Versions         Condenser material         1.4401/Cu         1.4401/Cu         1.4401/Cu           Refrigerant         Refrigerant charge         Refrigerant charge         Refrigerant (CO2e)         T.3         7.5           CO2 equivalent (CO2e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal				
Max. operating current         A         22         23           Versions         Condenser material         1.4401/Cu         1.4401/Cu         1.4401/Cu         R407 C         R407 C <td></td> <td></td> <td></td> <td></td>				
Versions           Condenser material         1.4401/Cu         1.4401/Cu         1.4401/Cu         1.4401/Cu         1.4401/Cu         Refrigerant         <				
Condenser material         1.4401/Cu         1.4401/Cu           Refrigerant         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           CO2 equivalent (CO2e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal	· · · ·	A	22	23
Refrigerant         R407 C         R407 C           Refrigerant charge         kg         7.3         7.5           CO2 equivalent (CO2e)         t         12.95         13.31           Global warming potential of the refrigerant (GWP100)         1774         1774           Defrost type         Circuit reversal         Circuit reversal				
Refrigerant chargekg7.37.5 $CO_2$ equivalent $(CO_2e)$ t12.9513.31Global warming potential of the refrigerant (GWP100)17741774Defrost typeCircuit reversalCircuit reversal				
$CO_2$ equivalent ( $CO_2$ e)t12.9513.31Global warming potential of the refrigerant (GWP100)17741774Defrost typeCircuit reversalCircuit reversal				
Global warming potential of the refrigerant (GWP100)17741774Defrost typeCircuit reversalCircuit reversal				
Defrost type Circuit reversal Circuit reversal		<u> </u>		
IP rating IP 14B IP 14B				
	IP rating		IP 14B	IP 14B

# Specification

		WPL 47	WPL 57
Dimensions			
Height (outdoor installation)	mm	1485	1485
Width (outdoor installation)	mm	1860	1860
Depth (outdoor installation)	<u>mm</u>	2040	2040
Weights			
Weight	kg	540	600
Connections			
Connection, heating flow/return		G 2	G 2
Heating water quality requirements			
Water hardness	°dH	≤3	≤3
pH value (with aluminium fittings)		8.0-8.5	8.0-8.5
pH value (without aluminium fittings)		8.0-10.0	8.0-10.0
Chloride	mg/l	< 30	< 30
Conductivity (softening)	μS/cm	<1000	<1000
Conductivity (desalination)	μS/cm	20-100	20-100
Oxygen 8-12 weeks after filling (softening)	mg/l	<0.02	<0.02
Oxygen 8-12 weeks after filling (desalination)	mg/l	< 0.1	< 0.1
Values			
Pressure differential on the heating side	hPa	100	100
Min. flow rate, heating	m³/h	3.00	3.50
Heating flow rate (EN 14511) at A7/W35, B0/W35 and 5 K	m³/h	4.90	5.70
Nominal heating flow rate at A-7/W35 and 7 K	m³/h	3.00	3.66
Flow rate on heat source side	m³/h	7000	7300

## **Further details**

		WPL 47	WPL 57
		228836	228837
Maximum height for installation	m	2000	2000

## GUARANTEE | ENVIRONMENT AND RECYCLING

## Guarantee

The guarantee conditions of our German companies do not apply to appliances acquired outside of Germany. In countries where our subsidiaries sell our products a guarantee can only be issued by those subsidiaries. Such guarantee is only granted if the subsidiary has issued its own terms of guarantee. No other guarantee will be granted.

We shall not provide any guarantee for appliances acquired in countries where we have no subsidiary to sell our products. This will not affect warranties issued by any importers.

## **Environment and recycling**

We would ask you to help protect the environment. After use, dispose of the various materials in accordance with national regulations.

N(	0	Τ	Ε	S
----	---	---	---	---

#### Deutschland

STIEBEL ELTRON GmbH & Co. KG Dr.-Stiebel-Straße 33 | 37603 Holzminden Tel. 05531 702-0 | Fax 05531 702-480 info@stiebel-eltron.de www.stiebel-eltron.de

Verkauf Kundendienst

Tel. 05531 702-110 | Fax 05531 702-95108 | info-center@stiebel-eltron.de Tel. 05531 702-111 | Fax 05531 702-95890 | kundendienst@stiebel-eltron.de Ersatzteilverkauf www.stiebel-eltron.de/ersatzteile | ersatzteile@stiebel-eltron.de

#### Australia

STIEBEL ELTRON Australia Pty. Ltd. 294 Salmon Street | Port Melbourne VIC 3207 Tel. 03 9645-1833 | Fax 03 9644-5091 info@stiebel-eltron.com.au www.stiebel-eltron.com.au

#### Austria

STIEBEL ELTRON Ges.m.b.H. Gewerbegebiet Neubau-Nord Margaritenstraße 4 A | 4063 Hörsching Tel. 07221 74600-0 | Fax 07221 74600-42 info@stiebel-eltron.at www.stiebel-eltron.at

STIEBEL ELTRON bvba/sprl 't Hofveld 6 - D1 | 1702 Groot-Bijgaarden Tel. 02 42322-22 | Fax 02 42322-12 info@stiebel-eltron.be www.stiebel-eltron.be

STIEBEL ELTRON (Tianjin) Electric Appliance Plant C3, XEDA International Industry City Xiqing Economic Development Area 300385 Tianjin Tel. 022 8396 2077 | Fax 022 8396 2075 info@stiebeleltron.cn www.stiebeleltron.cn

### Czech Republic

STIEBEL ELTRON spol. s r.o. Dopraváků 749/3 | 184 00 Praha 8 Tel. 251116-111 | Fax 235512-122 info@stiebel-eltron.cz www.stiebel-eltron.cz

#### Finland

STIEBEL ELTRON OY Kapinakuja 1 | 04600 Mäntsälä Tel. 020 720-9988 info@stiebel-eltron.fi www.stiebel-eltron.fi

STIEBEL ELTRON SAS 7-9, rue des Selliers B.P 85107 | 57073 Metz-Cédex 3 Tel. 0387 7438-88 | Fax 0387 7468-26 info@stiebel-eltron.fr www.stiebel-eltron.fr

### Hungary

STIEBEL ELTRON Kft. Gyár u. 2 | 2040 Budaörs Tel. 01 250-6055 | Fax 01 368-8097 info@stiebel-eltron.hu www.stiebel-eltron.hu

NIHON STIEBEL Co. Ltd. Kowa Kawasaki Nishiguchi Building 8F 66-2 Horikawa-Cho Saiwai-Ku | 212-0013 Kawasaki Tel. 044 540-3200 | Fax 044 540-3210 info@nihonstiebel.co.jp www.nihonstiebel.co.jp

#### Netherlands

STIEBEL ELTRON Nederland B.V. Daviottenweg 36 | 5222 BH 's-Hertogenbosch Tel. 073 623-0000 | Fax 073 623-1141 info@stiebel-eltron.nl www.stiebel-eltron.nl

#### New Zealand

Stiebel Eltron NZ Limited 61 Barrys Point Road | Auckland 0622 Tel. +64 9486 2221 info@stiebel-eltron.co.nz www.stiebel-eltron.co.nz

#### Poland

STIEBEL ELTRON Polska Sp. z 0.0. ul. Działkowa 2 | 02-234 Warszawa Tel. 022 60920-30 | Fax 022 60920-29 biuro@stiebel-eltron.pl www.stiebel-eltron.pl

#### Russia

STIEBEL ELTRON LLC RUSSIA Urzhumskaya street 4, building 2 | 129343 Moscow Tel. +7 495 125 0 125 info@stiebel-eltron.ru www.stiebel-eltron.ru

#### Slovakia

STIEBEL ELTRON Slovakia, s.r.o. Hlavná 1 | 058 01 Poprad Tel. 052 7127-125 | Fax 052 7127-148 info@stiebel-eltron.sk www.stiebel-eltron.sk

#### South Africa

STIEBEL ELTRON Southern Africa (PTY) Ltd 30 Archimedes Road Wendywood Johannesburg, 2090 Tel. +27 10 001 85 47 info@stiebel-eltron.co.za www.stiebel-eltron.co.za

#### Switzerland

STIEBEL ELTRON AG Industrie West Gass 8 | 5242 Lupfig Tel. 056 4640-500 | Fax 056 4640-501 info@stiebel-eltron.ch www.stiebel-eltron.ch

STIEBEL ELTRON Asia Ltd. 469 Moo 2 Tambol Klong-Jik Amphur Bangpa-In | 13160 Ayutthaya Tel. 035 220088 | Fax 035 221188 info@stiebeleltronasia.com www.stiebeleltronasia.com

#### United Kingdom and Ireland

STIEBEL ELTRON UK Ltd. Unit 12 Stadium Court Stadium Road | CH62 3RP Bromborough Tel. 0151 346-2300 | Fax 0151 334-2913 info@stiebel-eltron.co.uk www.stiebel-eltron.co.uk

#### United States of America

STIEBEL ELTRON, Inc. 17 West Street | 01088 West Hatfield MA Tel. 0413 247-3380 | Fax 0413 247-3369 info@stiebel-eltron-usa.com www.stiebel-eltron-usa.com

## STIEBEL ELTRON



Irrtum und technische Änderungen vorbehalten! | Subject to errors and technical changes! | Sous réserve d'erreurs et de modifications techniques! | Onder voorbehoud van vergissingen en technische wijzigingen! | Salvo error o modificación técnica! | Excepto erro ou alteração técnica | Zastrzeżone zmiany techniczne ewentualne błędy | Omyly a technické změny jsou vyhrazeny! | A muszaki változtatások és tévedések jogát fenntartjuk! | Отсутствие ошибок не гарантируется. Возможны технические изменения. | Chyby a technické zmeny sú vyhradené!